Translation of the original operating instructions

Process gas analyser
INCA4001
Dimensions

[Diagram showing the dimensions of a device with measurements labeled]
Measuring ranges and measuring accuracy

Refer to type plate on device also attached data and information.

Example of Measuring ranges on type plate:

**Fig. 1.1:** Type plate (exemplary)

1. Device description
2. Technical Information
3. Measurement ranges
## Technical data

### Gas inlets

- **Number of measuring points:** 1 – 10 pneumatic valves
- **Calibration inlets:** 1
- **Purge gas inlets:** 1
- **Gas connections:** Clamp ring connection 6 mm
- **Max. distance between measuring point and analyser:** 10 m
- **Max. gas inlet pressure:** 20 mbar relative (optional 300 mbar)
- **Min. gas inlet pressure:** -100 mbar relative
- **Flame arrester:** ATEX certification G IIC
- **Relative gas humidity:** \( \leq 100\% \) (condensate possible)
- **Condensate trap:** yes

### Calibration gas

- **Calibration interval:** manual or automatic (configurable between one hour and up to several weeks)
- **Duration of calibration:** 10 minutes (recommended by the manufacturer)
- **Gas consumption:** 5 l/calibration

### Power supply

- **Voltage:** 100 - 240 V 50/60 Hz
- **Power consumption:** 250 VA max.
- **Protection class:** I
- **Degree of protection:** IP20

### Interfaces

- **Relay:** 3
- **Dig. interface:** RS232
- **Field bus:** optional
- **Optional relay:** Optional
- **Remote Control Unit:** optional

### Sample gas cooler

- **Cooling principle:** thermoelectric
- **Dew point:** 3 - 30 °C adjustable
- **Condensate drain:** Vacuum jet pump

### Ambient conditions

- **Operating temperature:** 5 - 45°C
- **Humidity:** 0 - 95 % relative humidity
- **Ambient pressure:** 900 - 1250 hPa (0.9 - 1.2 bar)
- **Storage temperature:** -20 - 60°C

### Weight

- **Weight:** up to 30 kg
ATTENTION

When using the process gas analyser in other ambient conditions, consult UNION Instruments GmbH for additional measures.
Table of contents

1 EC Declaration of Conformity ................................................................. 9
2 Safety notes .......................................................................................... 11
  2.1 Warnings and symbols ................................................................. 11
  2.2 Fundamentals of proper use ......................................................... 12
  2.3 Personnel and qualifications ......................................................... 12
  2.4 Safety notes .................................................................................. 13
  2.4.1 General notes on safety ......................................................... 13
  2.4.2 Notes regarding special hazards ............................................. 13
  2.5 Regular operator training ............................................................... 13
  2.6 Workplace hazard analysis ........................................................... 14
3 Safety equipment ................................................................................ 15
  3.1 Main switch .................................................................................. 15
  3.2 Safety equipment ........................................................................ 15
  3.2.1 Door - not electronically queried ........................................... 15
  3.2.2 Ventilator monitoring .................................................................. 15
  3.3 Markings and warnings .................................................................. 16
4 Connections ....................................................................................... 17
  4.1.1 Pneumatic coupling ................................................................. 18
  4.2 Accessories .................................................................................. 19
5 Transport, setup and acceptance ....................................................... 21
  5.1 Transport ..................................................................................... 21
  5.2 Ambient conditions ...................................................................... 22
  5.2.1 Storage conditions ................................................................... 22
  5.3 Set up and connection .................................................................. 22
  5.4 Setup site ...................................................................................... 22
  5.4.1 Wall attachment ...................................................................... 23
  5.4.2 Process gas ............................................................................... 24
  5.4.3 Electrical connection ............................................................... 25
  5.4.4 Electrical interfaces .................................................................. 25
  5.4.5 Operator safety precautions .................................................... 31
  5.5 Startup after setup ....................................................................... 31
  5.6 Documentation ............................................................................. 31
6 Startup /switching on ....................................................................... 33
7 Description of the workplaces/operating elements ............................ 35
  7.1 Workplaces .................................................................................. 35
8 Operation .......................................................................................... 37
  8.1 Description of display ................................................................. 38
  8.1.1 Using the membrane keypad .................................................. 38
  8.1.2 Display area ............................................................................ 39
  8.2 Available displays ....................................................................... 39
  8.2.1 Menu structure ...................................................................... 40
  8.2.2 Navigate with the arrow keys left ◀ and right ► ....................... 41
  8.2.3 Navigation with arrow keys up ▲ and down ▼ ......................... 42
  8.2.4 Navigation with ESC and MENU ........................................... 43
  8.2.5 Measurement display .............................................................. 43
  8.2.6 Measuring channel display ..................................................... 44
  8.2.7 Saved measured values ......................................................... 45
  8.2.8 Display in the warmup phase ................................................ 45
  8.2.9 Select language ...................................................................... 46
<table>
<thead>
<tr>
<th>Section</th>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>8.2.10</td>
<td>Password</td>
<td>47</td>
</tr>
<tr>
<td>9</td>
<td>Decommissioning/switching off</td>
<td>49</td>
</tr>
<tr>
<td>10</td>
<td>Maintenance</td>
<td>51</td>
</tr>
<tr>
<td>10.1</td>
<td>Preparations</td>
<td>51</td>
</tr>
<tr>
<td>10.2</td>
<td>Maintenance work/Inspection</td>
<td>52</td>
</tr>
<tr>
<td>11</td>
<td>Troubleshooting</td>
<td>55</td>
</tr>
<tr>
<td>11.1</td>
<td>Preparations</td>
<td>55</td>
</tr>
<tr>
<td>11.2</td>
<td>Changing/replacing fuses</td>
<td>56</td>
</tr>
<tr>
<td>11.3</td>
<td>Messages/malfunctions on the display</td>
<td>56</td>
</tr>
<tr>
<td>11.3.1</td>
<td>Display of messages/malfunctions</td>
<td>56</td>
</tr>
<tr>
<td>11.3.2</td>
<td>Visualizing the error list</td>
<td>56</td>
</tr>
<tr>
<td>11.3.3</td>
<td>Troubleshooting list</td>
<td>56</td>
</tr>
<tr>
<td>12</td>
<td>Service</td>
<td>57</td>
</tr>
<tr>
<td>13</td>
<td>Associated documents</td>
<td>59</td>
</tr>
<tr>
<td>14</td>
<td>Disposal</td>
<td>61</td>
</tr>
<tr>
<td>15</td>
<td>Spare parts</td>
<td>63</td>
</tr>
<tr>
<td>16</td>
<td>Annex</td>
<td>65</td>
</tr>
<tr>
<td></td>
<td>EU Declaration of Conformity Flame arrester</td>
<td>66</td>
</tr>
<tr>
<td></td>
<td>Index</td>
<td>68</td>
</tr>
<tr>
<td></td>
<td>List of figures</td>
<td>69</td>
</tr>
</tbody>
</table>
1 EC Declaration of Conformity

Der Hersteller / The manufacturer

Union Instruments GmbH
Zeppelinstrasse 42
76185 Karlsruhe

erklärt hiermit, dass folgend bezeichnete Produkte / hereby declares, that following named products:

Produktbezeichnung: Gasanalysator  
Product name: Gas Analyzer  
Gerätegruppe: INCA4000  
device group: INCA4000

konform sind mit den Anforderungen, die in der EU – Richtlinie festgelegt sind / are compliant with the requirements as defined in the EU directive:

2014/30/EU Elektromagnetische Verträglichkeit
2014/30/EU Electromagnetic compatibility
2014/35/EU Elektrische Betriebsmittel zur Verwendung innerhalb bestimmter Spannungsgrenzen
2014/35/EU Electrical equipment designed for use with certain voltage limits

Angewandte harmonisierte Normen / Used harmonized standards:

Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements
Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 1: General requirements

Name des Dokumentationsbevollmächtigten: Schlichter  
Name delegate of documentation
Adresse des Dokumentationsbevollmächtigten: siehe Adresse des Herstellers  
address delegate of documentation see address of manufacturer

Bei einer nicht autorisierten Änderung des Gerätes verliert diese Erklärung ihre Gültigkeit. / Any unauthorized modification of the device results in invalidity of this declaration.
2 Safety notes

2.1 Warnings and symbols

In the operating instructions, the following names and symbols are used to denote particularly important information:

- **DANGER**
  - Immediate danger that can lead to serious physical injury or death.

- **WARNING**
  - Potentially hazardous situations that can lead to serious injury or death.

- **ATTENTION**
  - Potentially hazardous situations that can lead to minor physical injury. This can also be used for property damage.

- **NOTE**
  - Denotes information that can make it easier to handle the process gas analyser or help prevent property damage.
2.2 Fundamentals of proper use

The process gas analyser serves to identify gases and their quality in biogas, crude biogas, lean gas and biomethane.

Applications are biological process optimisation during motor control, controlling preparation systems, analysing biogas, landfill gas and gas from purification plants.

The gas analyser is not suitable for determining the workplace threshold or lower explosion limit.

In the case of toxic and explosive gases, observe the safety instructions at the setup site.

The process gas analyser is permanently installed and is intended for use inside closed rooms in a sufficient quantity of clean ambient air.

Any other use is considered improper. The manufacturer is not liable for the resulting damage; the associated risk is borne by the installer, fitter, operator or user. Only certified professionals may alter the process gas analyser (mechanical, electrical or pneumatic modifications).

---

**WARNING**

Proper use includes following these operating instructions! In addition to the following safety notes, always follow the safety instructions of the linked system components.

Additional equipment or accessories that are not installed, delivered or manufactured by UNION Instruments GmbH require the approval of UNION Instruments GmbH as the manufacturer! Otherwise the guarantee expires.

---

2.3 Personnel and qualifications

Gas connections and work on the electrical equipment of the process gas analyser may only be performed by a professional while observing safety regulations.
2.4 Safety notes

2.4.1 General notes on safety

**WARNING**

The process gas analyser may only be operated when all of the protective equipment is available and operable.

Additional safety notes:

- before the corresponding chapters!

2.4.2 Notes regarding special hazards

**WARNING**

- After installation, all gas conducting parts must be checked for leaks according to national regulations.
- All repairs that require the protective covering to be opened may only be performed by trained personnel.
- Sensors can contain sulphuric acid. This may leak in case of improper use. Protect from contact with skin and eyes.

2.5 Regular operator training

**NOTE**

Country-specific regulations about regular user training by the operator must be observed, in particular training on handling gases and electrical equipment.
2.6 Workplace hazard analysis

NOTE

Depending on the national regulations, the operator must perform a workplace hazard analysis, if applicable independent of the CE mark for this process gas analyser.

Technical developments can give rise to deviations from these operating instructions. If you require additional information or if particular problems arise that are not fully addressed in this manual, please contact the following address:

Union Instruments GmbH
Zeppelinstrasse 42
76185 Karlsruhe
Germany

+49 (0)721-680381-0
+49 (0)721-680381-33
support@union-instruments.com
http://www.union-instruments.com
3 Safety equipment

3.1 Main switch

3.2 Safety equipment

3.2.1 Door - not electronically queried

- Door of the process gas analyser.

3.2.2 Ventilator monitoring

If the housing fan fails, the process gas analyser is de-energized. The power supply unit and fan monitor control still have power.
3.3 Markings and warnings

Fig. 3.2: Markings and warnings

1. Type plate

Fig. 3.3: Warning in housing
4 Connections

Fig. 4.1: Product description

1. Power supply cable bushing
2. Gas cooler
3. Gas cooler fan
4. Input process gas
5. Intake air filter
6. Input compressed air
7. Input calibration gas 1
8. /Input purge gas
9. Input, pneumatic valve 1-10
10. Ejector pump
11. Output condensate
12. Master switch
13. Solenoid valve display, on/off
14. Operating element
15. Output process gas
16. Output pressure regulator leakage
17. Cable bushings
18. Fan

NOTE
Up to 10 measuring points can be connected.
4.1.1 Pneumatic coupling

**ATTENTION**

The compressed air must be dry and free of dust; otherwise, the valves can be destroyed.

Control pressure: 6–10 bar (87–145 psi).
Minimum compressor buffer volume: 10 litres.

![Diagram of Pneumatic coupling](image)

**Fig. 4.2: Pneumatic coupling**

1. Process gas inlet, max. 20 mbar (clamp ring connection, 6 mm)
2. Control connections for pneumatic valves 1 – 10 (see Fig. 3–2b)
3. Pneumatic control lines for measuring points 1 – 10 (6 mm hose)
4. Process gas line (PTFE hose 4 x 6 mm recommended)
5. Process gas outlet (clamp ring connection, 6 mm)
6. Connections for measuring points 1 – 10 (clamp ring connection, 6 mm)
7. Pneumatic valves for measuring points 1 – 10
4.2 Accessories

<table>
<thead>
<tr>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>![Warning Icon]</td>
</tr>
<tr>
<td>Risk of injury/defective!</td>
</tr>
<tr>
<td>Use of non-approved accessories can cause defects and be hazardous. This will render the warranty null and void. The operator is then liable for any damage that may occur.</td>
</tr>
<tr>
<td>Only use original accessories or accessories that have been approved by Union Instruments GmbH.</td>
</tr>
</tbody>
</table>
5 Transport, setup and acceptance

**NOTE**
Generally, the process gas analyser is started up by Union Instruments GmbH or service technicians.
If it is not transported, set up and started up by Union Instruments GmbH (for example in-house transportation and resale), coordinate the appropriate procedure with Union Instruments GmbH (Chapter 12 Service).

5.1 Transport

**WARNING**
Possible injury from the process gas analyser tipping over or falling from pallets and load carrying equipment.

- At least two persons are required to unpack and transport the analyser (for weight see technical data)!
- Check the load bearing capacity and condition of the slinging equipment and carefully attach it.
- Never stand under suspended loads.

**NOTE**
In case of damage during transport from improper handling, the carrier should perform a damage report within seven days (railway, post office, freight forwarder).
5.2 Ambient conditions

**ATTENTION**

Ambient conditions during storage and set up. Observe the stipulated ambient conditions. Contact Union Instruments GmbH if the process gas analyser has been stored for more than three months or needs to be operated or stored under ambient conditions other than those specified.

5.2.1 Storage conditions

If condensation water freezes in the process gas analyser, this can cause defects. Protect the process gas analyser against frost when putting it into storage.

- Ambient temperature: -20 - 60°C
- Humidity: 0 - 95% relative humidity
- Ambient pressure: 700 - 1400 hPa (0.7 - 1.4 bar)

5.3 Set up and connection

5.4 Setup site

The setup site for the process gas analyser must satisfy the following conditions:

- Clean dry room (with the exception of INCA5000/INCA6000)
- No direct exposure to sun
- Protect from climate influences with a heater or air conditioning if necessary
- Insure a clean, sufficient amount of ambient air for undistorted measurements
- Ensure that the loadbearing capacity of the wall is sufficient

**WARNING**

Leaking process gas can pose a hazard and needs to be discharged by the operator into a safe environment.
5.4.1 Wall attachment

The process gas analyser is intended for wall installation. The wall brackets are permanently attached to the housing.

The wall on which the process gas analyser is to be installed needs to be sufficiently stable to bear its weight. Attach process gas analyser to brackets.

![Wall attachment diagram](image)

Fig. 5.1: Wall attachment
5.4.2 Process gas

<table>
<thead>
<tr>
<th><strong>NOTE</strong></th>
</tr>
</thead>
</table>
| • The connecting parts need to be clean and free of residue. Impurities can enter the process gas analyser and cause incorrect measurements and/or damage.  
• The inlet pressure for the gas connections must not exceed the pressure specified on the instruction sticker on the process gas analyser.  
• Each connection needs to be carefully checked for leaks. If there are any leaks, the system will draw air, and the measurements will be incorrect.  
• Do not use sealing compound to seal the gas connections as this can lead to inaccurate measurements. Use PTFE sealing tape.  
• Only use suitable pipes.  
• Use a separate line to drain off the condensate. |

<table>
<thead>
<tr>
<th><strong>ATTENTION</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>The process gas must be free of condensate and dust if the process gas analyser has no gas preparation system (or gas cooler).</td>
</tr>
</tbody>
</table>
5.4.3 Electrical connection

**DANGER**

Danger from electrical shock!

Only a trained electrician may modify the electrical equipment of the process gas analyser in accordance with the relevant guidelines.

When the process gas analyser has been opened, the parts identified by the adjacent symbol may still be live even when the master switch has been turned off. If necessary, disconnect the process gas analyser from the power supply.

5.4.4 Electrical interfaces

**WARNING**

Untrained personnel starting the process gas analyser may endanger people and equipment.

Only trained service technicians may start up the analyser.

**NOTE**

Only operate relay with functional extra low voltage.

Do not connect to the power supply.
Power Supply Connections

Fig. 5.2: Power Supply X2 with fuses

1. Power supply connections

Connect the process gas analyser to the power supply in accordance with national regulations via L1, N and PE.
Electrical Interfaces

Fig. 5.3: Electrical interfaces

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Relay X10A ( \text{Fig. 5.4 and 5.5!} )</td>
</tr>
<tr>
<td>2</td>
<td>Analogue outputs X11A (optional) ( \text{Fig. 5.6} )</td>
</tr>
<tr>
<td>3</td>
<td>Profibus module X12 (optional)</td>
</tr>
</tbody>
</table>
Relay

![Image of Relay X10A, outputs K1 – K3]

**Fig. 5.4**: Relay X10A, outputs K1 – K3

<table>
<thead>
<tr>
<th>Designation</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Relay K1</td>
<td>INCA operation</td>
</tr>
<tr>
<td>Relay K2</td>
<td>INCA failure (inverted)</td>
</tr>
<tr>
<td>Relay K3</td>
<td>OFF</td>
</tr>
</tbody>
</table>

![Diagram of Relay X10A terminal assignment]

**Fig. 5.5**: Relay X10A terminal assignment

- K<sub>n</sub>-NC – K<sub>n</sub>-COM – K<sub>n</sub>-NO

- left - middle: normally closed
- right - middle: normally open

**NOTE**

Only operate relay with functional extra low voltage.  
Do not connect to the power supply.

Maximum load of the relay connections 30VDC / 1A.
Analogue outputs

Fig. 5.6: Analogue outputs X11A, connections

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Function</th>
<th>Item No.</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Output 1 – signal/signal 4-20 mA</td>
<td>5</td>
<td>Output 5 – signal/signal 4-20 mA</td>
</tr>
<tr>
<td>–</td>
<td>1 GND</td>
<td>–</td>
<td>5 GND</td>
</tr>
<tr>
<td>2</td>
<td>Output 2 – signal/signal 4-20 mA</td>
<td>6</td>
<td>Output 6 – signal/signal 4-20 mA</td>
</tr>
<tr>
<td>–</td>
<td>2 GND</td>
<td>–</td>
<td>6 GND</td>
</tr>
<tr>
<td>3</td>
<td>Output 3 – signal/signal 4-20 mA</td>
<td>7</td>
<td>Output 7 – signal/signal 4-20 mA</td>
</tr>
<tr>
<td>–</td>
<td>3 GND</td>
<td>–</td>
<td>7 GND</td>
</tr>
<tr>
<td>4</td>
<td>Output 4 – signal/signal 4-20 mA</td>
<td>8</td>
<td>Output 8 – signal/signal 4-20 mA</td>
</tr>
<tr>
<td>–</td>
<td>4 GND</td>
<td>–</td>
<td>8 GND</td>
</tr>
</tbody>
</table>

With optional equipment with analogue outputs, assignment is by factory as follows:

Assignment of analog interface configurable with Software INCACtrl.

The load resistor is 500 ohm.
Remote Control Unit RCM

![Remote Control Unit RCM](image)

**Fig. 5.7: Remote Control Unit RCM X15**

<table>
<thead>
<tr>
<th>Pos.-No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>bus, connecting internal power supply</td>
</tr>
<tr>
<td>2</td>
<td>internal, RS232 connection for PCB-AddOn (Display) via null modem cable</td>
</tr>
<tr>
<td>3</td>
<td>connection Fieldbus coupler</td>
</tr>
<tr>
<td>4</td>
<td>bus, connecting internal power supply</td>
</tr>
<tr>
<td>5</td>
<td>DIP switches</td>
</tr>
<tr>
<td>6</td>
<td>Ethernet</td>
</tr>
<tr>
<td>7</td>
<td>status LED, LED 1- USB active, LED 2- Fieldbus active, LED 3 - Ethernet active (from top to bottom)</td>
</tr>
<tr>
<td>8</td>
<td>Micro-USB, local connection to PC, if used no connection via Ethernet/Fieldbus</td>
</tr>
</tbody>
</table>

Communication module for integration into Ethernet networks to communicate and operate the process gas analyser.

DHCP is enabled as factory setting, RCM received IP - address automatically from a DHCP server. Manual assignment of IP address with separate software (example: "DeviceInstaller", Lantronix).

**Default Settings:**
- **IP over DHCP**: On
- **Port**: 10001
- **Protocol**: TCP/IP
- **RS232**: 115200 bit/s, 8 data bit, 1 stop bit, no parity bit

MAC address of RCM, refer to label on RCM.
5.4.5 Operator safety precautions

**WARNING**

- The operator needs to provide suitable safety equipment for the process gas analyser to reliably prevent individuals from being injured from gas leaks.
- Any leaking process gas needs to be diverted into a safe environment.
- Identify the exit point of the diverted gas with a warning.
- Danger of stumbling from improperly laid supply lines.

Install the supply lines in a suitable manner.

5.5 Startup after setup

**WARNING**

Untrained personnel starting the process gas analyser may endanger people and equipment.
Only trained service technicians may start up the analyser.

5.6 Documentation

**NOTE**

Union Instruments GmbH recommends keeping a maintenance manual and documenting all jobs and tests.
Transport, setup and acceptance
6 Startup /switching on

ATTENTION
To establish operational readiness, including of the linked system components, according to the corresponding operating instructions.

NOTE
The following table includes abridged instructions for commissioning the system after a longer standstill.

To turn on the process gas analyser after a short downtime, a few steps can be omitted: *right column!*

<table>
<thead>
<tr>
<th>Steps</th>
<th>Startup</th>
<th>Turning on</th>
</tr>
</thead>
<tbody>
<tr>
<td>Check whether the ambient conditions (<em>Technical Data chapter on page 5</em>) meet the requirements.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Check that the process gas analyser has been fastened securely.</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Check that the device is suitable for the process gas.</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Check that the process gas is correct.</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Check that the gas connections are correct and tight.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Check the integrated filters (water/fine filter) for condensate, if necessary.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Check, if necessary, that the calibration gas is correct.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Establish/switch on the operator energy and media supply.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Check the voltage.</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Open shut-off valves.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Turn on the master switch.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Make sure the linked system components are ready to start.</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

If the process gas analyser was only switched off temporarily, production can be resumed.
7 Description of the workplaces/operating elements

NOTE
This chapter only discusses the elements used by normal operators to operate the process gas analyser.

7.1 Workplaces

Fig. 7.1: Workplaces

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Designation</th>
<th>Function/Activity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Display with status LED</td>
<td>Display status.</td>
</tr>
</tbody>
</table>
Display status LED

The following states are displayed through those LEDs:

<table>
<thead>
<tr>
<th>LED Operation</th>
<th>Output state</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>flashing</td>
<td>Device functionality OK (even Service might be pending)</td>
</tr>
<tr>
<td></td>
<td>flashing</td>
<td>Device functionality is affected by errors, Service message pending</td>
</tr>
<tr>
<td></td>
<td>flashing</td>
<td>Device stopped by fatal error, Error pending</td>
</tr>
</tbody>
</table>

Fig. 7.2: Status LED
8 Operation

**WARNING**

Danger of injury!

Only use the process gas analyser when all lines have been installed and checked for leaks according to national regulations.
8.1 Description of display

8.1.1 Using the membrane keypad

The software controls are operated using a membrane keypad. The displayed buttons can be selected by pressing the key. The menu structures are intentionally flat to enable quick access to functions.

**ATTENTION**

Damage to the membrane keypad!
The membrane keypad may be damaged if you use other objects to operate it apart from your fingers.

**Fig. 8.1:** Operating elements

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Designation</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Measurement display</td>
<td>Display the current sensor measurements.</td>
</tr>
<tr>
<td>2</td>
<td>Measuring channel display</td>
<td>Display the current channel measurements.</td>
</tr>
<tr>
<td>3</td>
<td>Saved measured values</td>
<td>Switch between the last 10 saved measured values.</td>
</tr>
<tr>
<td>4</td>
<td>Display</td>
<td>Display values, times and measurement results</td>
</tr>
<tr>
<td>5</td>
<td>Menu keys</td>
<td>Navigating the menu structure</td>
</tr>
<tr>
<td>6</td>
<td>Status LED</td>
<td>Display state of device</td>
</tr>
</tbody>
</table>
8.1.2 Display area

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Designation</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Top display area</td>
<td>Display the status and channel information</td>
</tr>
<tr>
<td>2</td>
<td>Bottom display area</td>
<td>Switch between various measured values with the arrow keys (▼▲►◄).</td>
</tr>
</tbody>
</table>

8.2 Available displays

**NOTE**

The available displays and corresponding functions are described below. The navigation path to the displays is indicated by the menu and function keys in the chapter headings.

The control system is based on the structure shown below.
8.2.1 Menu structure

<table>
<thead>
<tr>
<th>NOTE</th>
</tr>
</thead>
<tbody>
<tr>
<td>If some of the menu items (framed in red) are changed, this can subsequently influence the measurement results.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Main menu</th>
</tr>
</thead>
<tbody>
<tr>
<td>Settings</td>
</tr>
<tr>
<td>Language</td>
</tr>
<tr>
<td>Password</td>
</tr>
<tr>
<td>Output data</td>
</tr>
<tr>
<td>Screen change</td>
</tr>
<tr>
<td>Parameter</td>
</tr>
<tr>
<td>ABC built-in</td>
</tr>
<tr>
<td>EC meas. Cycle&lt;sup&gt;1&lt;/sup&gt;</td>
</tr>
<tr>
<td>Purge time&lt;sup&gt;1&lt;/sup&gt;</td>
</tr>
<tr>
<td>Commands</td>
</tr>
<tr>
<td>Start measurement</td>
</tr>
<tr>
<td>Stop measurement</td>
</tr>
<tr>
<td>Restart System</td>
</tr>
<tr>
<td>Clear messages</td>
</tr>
<tr>
<td>Calib. purge gas</td>
</tr>
<tr>
<td>Calib. gas 1</td>
</tr>
<tr>
<td>Calib. gas 2&lt;sup&gt;1&lt;/sup&gt;</td>
</tr>
<tr>
<td>Reset cal.-data</td>
</tr>
<tr>
<td>Test (gas 1)</td>
</tr>
<tr>
<td>Abort calib.</td>
</tr>
<tr>
<td>Check OK</td>
</tr>
<tr>
<td>System info</td>
</tr>
<tr>
<td>Version firmware</td>
</tr>
<tr>
<td>System messages</td>
</tr>
</tbody>
</table>

The menu structure refers to firmware version V1.08.

<sup>1</sup> only available for certain device configurations
8.2.2 Navigate with the arrow keys left ◄ and right ►

- The display indicates that the measuring status is active.

- Switch between the measurements by pressing the left ◄ and right ► keys.

The asterisk (★) indicates that a saved value is being displayed. The values are updated in the display depending on the measuring status.

With continuous measurement, an asterisk is not displayed since the value is measured and updated continuously.
8.2.3 Navigation with arrow keys up ▲ and down ▼

**NOTE**

To navigate with the arrow keys up ▲ or down ▼, use the left ◄ and right ► arrow keys to select the display in which the date and time are shown.

- Press the up ▲ and down ▼ keys to display other data.
- "Err" displays the number of saved errors.
- "MSGS" shows the number of saved messages.
- "pLuft" and "pGas" are the differential pressures measured for the individual gas pathways (air and process gas) in the process gas analyser.
- "T_IR" is the current temperature of the infrared measuring unit.
- "TCool" is the current temperature of the gas cooler.
- "TCase" is the current temperature in the housing.
- "Tout" is the current ambient temperature.
8.2.4 Navigation with ESC and MENU

- With the MENU key to the main menu.
- Select the submenu with the up ▲ and down ▼ keys.
- Confirm the selection by pressing the MENU key.
- Press the ESC key in the menu to go one level higher.
8.2.5 Measurement display

- Select the individual measurements with the plus + or minus - keys.

The asterisk (*) indicates that a saved value is being displayed. The values are updated in the display depending on the measuring status.

With continuous measurement, an asterisk is not displayed since the value is measured and updated continuously.

8.2.6 Measuring channel display

- Use the up ▲ or down ▼ keys to select the individual channels.
8.2.7 Saved measured values

- Press the forward or back key to step through the last saved measured values.
- The measured values are identified by the count/date/time.

8.2.8 Display in the warmup phase

The figure shows the display during the warm-up phase. In the figure, the infrared electronics, T(IR), have reached operating temperature. Depending on the type of sensor, this is 49°C or 64°C. The Parox sensor, T(POX), is not ready. Once it reaches its operating temperature, the display shows T(POX)=0x0000 and OK.

Devices with sensors that do not require a specific operating temperature start without a warm-up phase and start measuring immediately when switched on.
8.2.9 Select language

- Select the language with the ▼▲ keys.
- Confirm the selection by pressing the MENU key.

Available languages: German, English, Italian and Spanish.
8.2.10 Password

**ATTENTION**

The password has a maximum of four characters. If you forget the password, you cannot change the configuration.

- Enter the password using the ▼▲►◄ keys.
- Confirm the entry by pressing the MENU key.
9 Decommissioning/switching off

ATTENTION

To decommission the process gas analyser and the linked system components according to their operating instructions.

NOTE

The following table contains the steps for decommissioning the analyser for a long period.

If you only wish to switch off the process gas analyser temporarily, a few steps can be omitted:

* Switch off column!

<table>
<thead>
<tr>
<th>Steps</th>
<th>Turn off</th>
<th>Decommissioning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disconnect the device from the process, close the line professionally.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Rinse the process gas analyser with ambient air. (Start calibration with purge gas)</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Shut down the linked system components.</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Turn of the master switch.</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

* If you only wish to switch off the process gas analyser temporarily, follow the procedure here to the end!

If required, disconnect / switch off the operator’s energy and media supply and the signal transmission professionally. | X |
If advantageous, pack process gas analyser. | X |
10 Maintenance

The measuring quality of the process gas analyser can only be ensured if the service intervals are maintained.

10.1 Preparations

The feed lines to linked system components can be closed for servicing purposes. Once operation has been resumed, they need to be reopened.

DANGER

Serious risk of injury from electricity.

- Parts of the process gas analyser labelled with this symbol may still be live even when the main switch has been switched off. If necessary, disconnect the process gas analyser from the power supply.
- Switch off the main fuse and if necessary, secure it to prevent it from switched back on.
- Only a trained electrician may work on the electrical equipment of the process gas analyser.

WARNING

Serious risk of injury from exiting gas.

- Switch off the process gas analyser, and also linked system components if required, before carrying out maintenance work.
- The gas connections may only be established by trained personnel. Follow the applicable guidelines at the installation site.
### 10.2 Maintenance work/Inspection

**NOTE**

The maintenance work must be carried out in accordance with the inspection and maintenance schedule! The type and extent of the wear depends on the individual application and operating conditions. All intervals specified are therefore for guidance only.

The display shows when the inspection intervals have been reached. Perform and document inspection, and confirm via the menu that the inspection has been carried out: MENU→COMMANDS→Check OK→[Enter].

<table>
<thead>
<tr>
<th>Inspection</th>
<th>Interval (recommended)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Weekly inspection</strong></td>
<td></td>
</tr>
<tr>
<td>Purge gas inlet unobstructed (particularly in case of frost)</td>
<td>weekly</td>
</tr>
<tr>
<td>Exhaust gas line unobstructed (particularly in case of frost)</td>
<td>weekly</td>
</tr>
<tr>
<td><strong>Quarterly inspection</strong></td>
<td></td>
</tr>
<tr>
<td>Calibrate device according to manufacturer's specifications, message in display “Service [Typ] ZERO”, “Service [Typ] SPAN”, “Service [Typ] MID”</td>
<td>every 3 months, latest annually or when required</td>
</tr>
<tr>
<td><strong>Half-yearly inspection</strong></td>
<td></td>
</tr>
<tr>
<td>Check integrated filter in the device</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Check compressed air supply(^1) (negative pressure during &quot;drainage&quot;)</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Check lines for condensate (including all integrated filters)</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Check gas inlets and clean professionally if necessary</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Check fan</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Check ejector pump(^1)</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Check inlet filter (inlet ambient air, filter mat, ventilator)</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Check Peltier cooler(^1)</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Check fan of Peltier cooler(^1)</td>
<td>every 6 months</td>
</tr>
<tr>
<td><strong>Yearly inspection</strong></td>
<td></td>
</tr>
<tr>
<td>Check air and gas pump(^1) (by performing a purge gas calibration)</td>
<td>yearly</td>
</tr>
</tbody>
</table>

\(^1\) if installed
<table>
<thead>
<tr>
<th>Maintenance/Replacing components</th>
<th>Interval (recommended)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Half-yearly service and after commissioning</strong></td>
<td></td>
</tr>
<tr>
<td>Check and, if necessary, update firmware version</td>
<td>every 6 months</td>
</tr>
<tr>
<td>Save the current configuration with INCACtrl</td>
<td>every 6 months</td>
</tr>
<tr>
<td><strong>Annual service</strong></td>
<td></td>
</tr>
<tr>
<td>Replace integrated filters</td>
<td>every 12 months</td>
</tr>
<tr>
<td><strong>2-yearly service</strong></td>
<td></td>
</tr>
<tr>
<td>Replace pump hoses</td>
<td>every 24 months</td>
</tr>
<tr>
<td>Replace flame arrester(^1)</td>
<td>every 24 months</td>
</tr>
<tr>
<td><strong>8-yearly service</strong></td>
<td></td>
</tr>
<tr>
<td>Replace integrated pressure reducer</td>
<td>every 8 years</td>
</tr>
<tr>
<td><strong>If necessary</strong></td>
<td></td>
</tr>
<tr>
<td>Replace gas-delivering pumps</td>
<td>if necessary</td>
</tr>
<tr>
<td>Replace sensor, lifetime depends on sensor type, message in display “Service [Typ] age” or “Service [Typ] usage”</td>
<td>if necessary</td>
</tr>
</tbody>
</table>

\(^{1}\) if installed
11 Troubleshooting

**NOTE**

A distinction is made between the following categories:

Possibility of the measured values:
- Measured values that deviate from the anticipated range
  - <last maintenance!>
  - <maintenance manual!>

Faults:
- Faults during operating process

To eliminate: <Section 11.2, p. 56>

### 11.1 Preparations

The feed lines to linked system components can be closed for servicing purposes. Once operation has been resumed, they need to be reopened.

**WARNING**

Serious risk of injury from electricity and exiting gas.
- Switch off the process gas analyser, and also linked system components if required, before carrying out maintenance work.
- Switch off the main fuse and if necessary, secure it to prevent it from switched back on.
- Only a trained electrician may work on the electrical equipment of the process gas analyser.
- Parts of the process gas analyser labelled with this symbol may still be live even when the main switch has been switched off.
- If necessary, disconnect the process gas analyser from the power supply.
11.2 Changing/replacing fuses

Fuses may only be exchanged by an electrician or service professional. Choose the type approved by Union.

11.3 Messages/malfunctions on the display

11.3.1 Display of messages/malfunctions

If errors occur during operation, the control system automatically switches to overview to display priority messages.

11.3.2 Visualizing the error list

<table>
<thead>
<tr>
<th>Error text</th>
<th>Error message</th>
<th>No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>0x30D</td>
<td>Minimum pump pressure not reached, Sensor EC, Pressure Air</td>
<td>1</td>
</tr>
<tr>
<td>0x30E</td>
<td>Minimum pump pressure not reached, Sensor EC, Pressure Gas</td>
<td>2</td>
</tr>
<tr>
<td>Additional</td>
<td>All additional</td>
<td>3</td>
</tr>
</tbody>
</table>

NOTE

The following list contains errors and messages that are visually displayed.

Troubleshooting measures:

Troubleshooting list!

Measures required are assigned via column [no.].

11.3.3 Troubleshooting list

The following list contains causes of faults.

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Inlet air filter for ambient air clogged (Fig. 4.1)</td>
</tr>
<tr>
<td>2</td>
<td>Process gas outlet blocked, for example frozen (Fig. 4.1)</td>
</tr>
<tr>
<td></td>
<td>Process gas inlet closed (Fig. 4.1)</td>
</tr>
<tr>
<td></td>
<td>- too much condensate in the line</td>
</tr>
<tr>
<td>3</td>
<td>Contact service [Chapter 12!</td>
</tr>
</tbody>
</table>
12 Service

NOTE
If you have any questions Union Instruments GmbH will be happy to assist. In case of orders or technical questions, please have the customer number, telephone number for return calls, the type and number of the process gas analyser (see the type plate) and the required spare parts and parts list numbers to hand.

Union Instruments GmbH - Service
Maria-Goeppert-Straße 22
23562 Lübeck
Germany

📞 +49 (0)721-680381-30
✉️ support@union-instruments.com
🌐 http://www.union-instruments.com
13 Associated documents

- Declaration of Conformity for flame arrester ¹)
- Operating and service log
- Service documentation, optional

¹) if installed
14 Disposal

Following decommissioning, the analyser can be returned to Union Instruments GmbH.

Suggestion, have Union Instruments GmbH dispose of the process gas analyser.

**WARNING**

Serious risk of injury from electricity and exiting gas in the process gas analyser.

Before disassembly, disconnect the process gas analyser from the energy supply.
If necessary, purge the gases.

**NOTE**

Observe the national regulations on disposing machines and operating materials!
Sort the parts according to group and recycle properly.
15 Spare parts

WARNING

The use of non-approved spare parts (such as parts from other manufacturers, parts with different specifications, replicas of used and wear parts) can cause defects and be hazardous. This will render the warranty null and void. The operator is liable for any arising damage.

When replacing standard components, only use identical components by the original manufacturer. If components are discontinued or components by different manufacturers are used, request the manufacturer approval by Union Instruments GmbH.

Spare parts can be ordered from Union Instruments GmbH:

☞ Chapter 12 Service.

Note the type and number (☞ type plate) of the process gas analyser.

If necessary, find and make a note of the order number (☞ Applicable documents).

Order part.
16 Annex
EU Declaration of Conformity Flame arrester

EU – Konformitätserklärung
EU – declaration of conformity

Der Hersteller / The manufacturer
Union Instruments GmbH
Zeppelinstrasse 42
76186 Karlsruhe

klärt hiermit, dass folgend bezeichnete Produkte / hereby declares, that following named products:

Produktbezeichnung: Flammonreperre
Product name: Flame arrester

Gerätetyp: Device type

Typ 21_01_25

Explosionsgruppe: Ex G IIC
Explosion group: Ex G IIC

EG-Baumusterprüfbescheinigung: IBEExU07ATEX2107 X
EC-type examination certificate: IBEExU07ATEX2107 X

Benanntes Stelle für Baustellenprüfung / notified body for type examination:
IBEExU Institut für Sicherheitstechnik GmbH, Fuchsmühlenweg 7, 09599 Freiberg, Germany, Nr.: 0637

Benanntes Stelle für QS – Überwachung / notified body for QA-Assessment:
TÜV Product Service GmbH, Ridlerstraße 85. 80339 München, Germany, Nr.: 0123

konform sind mit den Anforderungen, die in der EU – Richtlinie festgelegt sind / are compliant with the requirements as defined in the EU directive:

2014/34/EU Richtlinie für Geräte und Schutzsysteme zur bestimmungsgemäßen Verwendung in explosionsgefährdeten Bereichen
2014/34/EU Directive on equipment and protective systems intended for use in potentially explosive atmospheres

Angewandte harmonisierte Normen / Used harmonized standards:

EN 1127-1:2011 Exzisiofähige Atmosphären - Explosionsschutz - Teil 1: Grundlagen und Methodik
Explosive atmospheres - Explosion prevention and protection - Part 1: Basic concepts and methodology

EN 18852:2010 Flammsdurchschlagsicherungen - Leistungserfordernisse, Prüfverfahren und Einsatzgrenzen
Flame arresters - Performance requirements, test methods and limits for use

Bei einer nicht autorisierten Änderung des Gerätes verliert diese Erklärung ihre Gültigkeit / An unauthorized modification of the device results in invalidity of this declaration.

Die Erklärung gilt nur in Verbindung mit den zusätzlichen Bedingungen für die sichere Verwendung gemäß EG Baumusterprüfbescheinigung, Auszüge siehe Seite 2. / The declaration applies only in connection with the additional conditions for sale use subject to EC-type examination certificate, summary see page 2.

Karlsruhe, den

Geschäftsführer / general manager
EU – Konformitätserklärung
EU – declaration of conformity

Auflagen zum Betrieb der Flammensperre
Die Flammensperre ist ausschließlich für die Anwendung in Verbindung mit den UNION Prozessgas-Analysegeräten INCA, Modelle INCA3000, INCA4000, INCA5000, INCA6000 für Biogas bestimmt. Sie dient zur Flammendurchschlagsicherheit des Prozessgasanschlusses.

Montage
Es dürfen nur die von UNION mitgelieferten Rohrverschraubungen verwendet werden. Keine Rohrleitungen größer DN 10 (1/4") anschließen. Die Montage ist auf Dichtheit zu prüfen.

Wartung und Überwachung im Betrieb
Gemäß Wartungsplan der UNION Prozessgas-Analysegeräten INCA ist die Detonationssicherheit alle 24 Monate auszuleuchten.

Werden die nachfolgenden Wasserfallen, Leitungen wegen Verschmutzung durch Kondensat genaigt oder gewechselt, muss die Detonationssicherheit ausgewechselt werden.

Operation of the flame arrester
The intended use of the flame arrester in conjunction with the UNION process gas analyser INCA, Type INCA3000, INCA4000, INCA5000, INCA6000 is the flame arresting of the process gas inlet.

Assembly
Only be connected with the included fittings, supplied by UNION. Not to be connected with pipes larger than a nominal diameter of 10 mm. The assembly is to be checked for leaks.

Maintenance and Monitoring
According to the maintenance plan of the UNION process gas analyser INCA the flame arrester is to be replaced every 24 months.

If the following water traps or pipelines are replaced or cleaned in case of contamination by condensate, the flame arrester must be replaced.
Index

A
Accessories .......................................... 19
Ambient conditions ................................. 22

C
Connecting the process gas analyser ... 22
Connections .......................................... 17
Contact
  Service .............................................. 57
  Union Instruments GmbH .................. 14

D
Decommissioning ...................................... 49, 61
Display .................................................. 39
Displays ................................................ 39
Disposal ................................................ 61

E
EC Declaration of Conformity .................. 9
Electrical connection ............................. 25
Electrical interfaces ............................... 25
Error elimination .................................... 55
EU Declaration of Conformity
  Flame arrester .................................. 66

I
Inspection ............................................. 52

L
Load resistor .......................................... 29

M
Main switch ......................................... 15
Maintenance ......................................... 51
  Maintenance work ................................ 52
Measurement display ............................ 44
Measuring channel display .................... 44

N
Navigation with arrow keys .............. 41, 42
  Navigation with ESC and MENU ............ 43

O
Operating elements .............................. 35
Operation .......................................... 37
  Membrane keypad ................................ 38
  with arrow keys ................................ 41, 42
  with ESC and MENU ........................... 43

P
Password .............................................. 47
Personnel and qualifications ................. 12
Process gas ......................................... 24
Proper use ......................................... 12

S
Safety equipment ................................... 15
Safety notes ....................................... 11, 13
Saved measured values ....................... 45
Select language .................................... 46
Service ............................................. 57
Setting up the process gas analyser ....... 22
Setup site .......................................... 22
Spare parts ......................................... 63
Startup ............................................. 33
Symbols ............................................. 11

T
Transport ............................................. 21
Troubleshooting .................................... 55

W
Wall attachment ................................... 23
Warm-up phase .................................... 45
Warnings ........................................... 11
Workplaces ........................................ 35
**List of figures**

<table>
<thead>
<tr>
<th>Fig.</th>
<th>Description</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.1</td>
<td>Type plate (exemplary)</td>
<td>4</td>
</tr>
<tr>
<td>3.1</td>
<td>Main switch (example)</td>
<td>15</td>
</tr>
<tr>
<td>3.2</td>
<td>Markings and warnings</td>
<td>16</td>
</tr>
<tr>
<td>3.3</td>
<td>Warning in housing</td>
<td>16</td>
</tr>
<tr>
<td>4.1</td>
<td>Product description</td>
<td>17</td>
</tr>
<tr>
<td>4.2</td>
<td>Pneumatic coupling</td>
<td>18</td>
</tr>
<tr>
<td>5.1</td>
<td>Wall attachment</td>
<td>23</td>
</tr>
<tr>
<td>5.2</td>
<td>Power Supply X2 with fuses</td>
<td>26</td>
</tr>
<tr>
<td>5.3</td>
<td>Electrical interfaces</td>
<td>27</td>
</tr>
<tr>
<td>5.4</td>
<td>Relay X10A, outputs K1 – K3</td>
<td>28</td>
</tr>
<tr>
<td>5.5</td>
<td>Relay X10A terminal assignment</td>
<td>28</td>
</tr>
<tr>
<td>5.6</td>
<td>Analogue outputs X11A, connections</td>
<td>29</td>
</tr>
<tr>
<td>5.7</td>
<td>Remote Control Unit RCM X15</td>
<td>30</td>
</tr>
<tr>
<td>7.1</td>
<td>Workplaces</td>
<td>35</td>
</tr>
<tr>
<td>7.2</td>
<td>Status LED</td>
<td>36</td>
</tr>
<tr>
<td>8.1</td>
<td>Operating elements</td>
<td>38</td>
</tr>
<tr>
<td>8.2</td>
<td>Display area</td>
<td>39</td>
</tr>
</tbody>
</table>